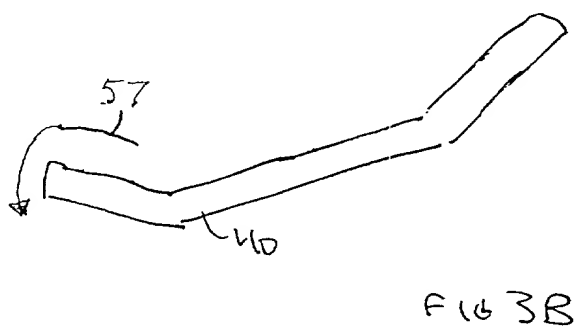
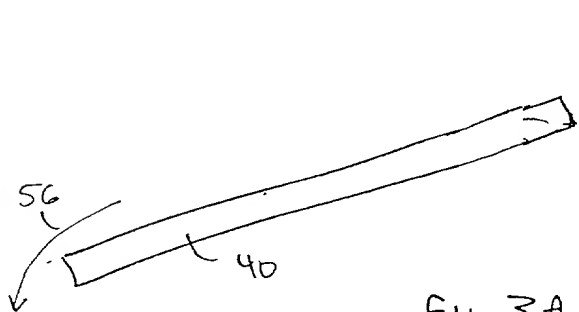
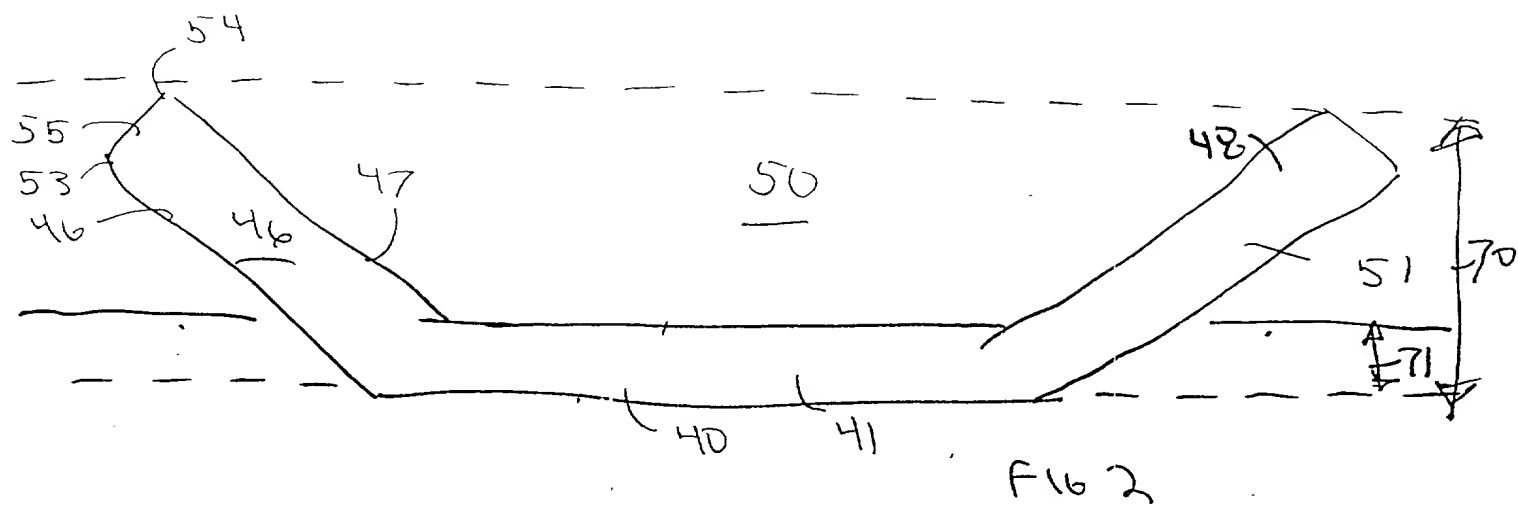


FIG 2



09967277-100101

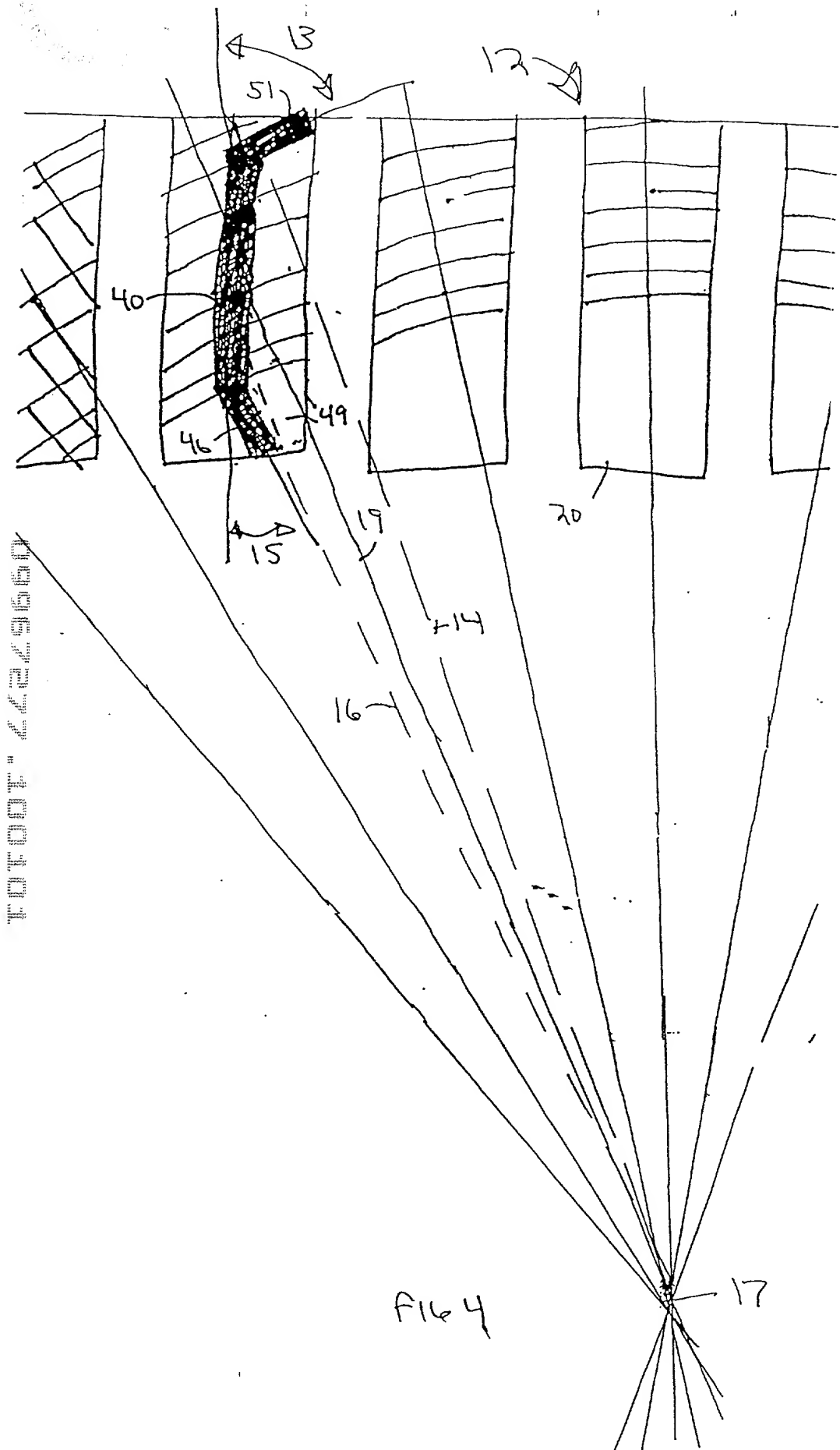


FIG 4

100101-229595

80 ASCERTAIN PREDICTED DUTY CYCLES

50% STIM
20% CWIVE
20% VCR

81 QUANTIFY

82 DIFFERENTIATE

RIGHT/LEFT C
OPERATOR PR

83 SELECT ANGLES/SHAPE

84 VTURE

FIG 5

09957277 100101

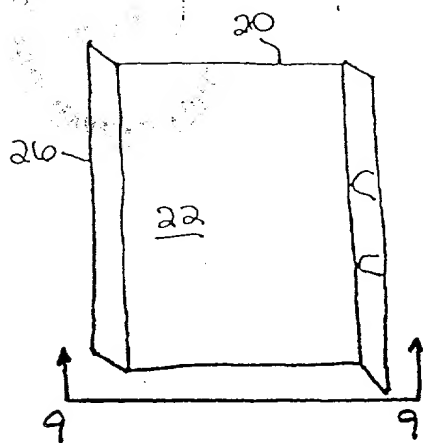


Fig 6

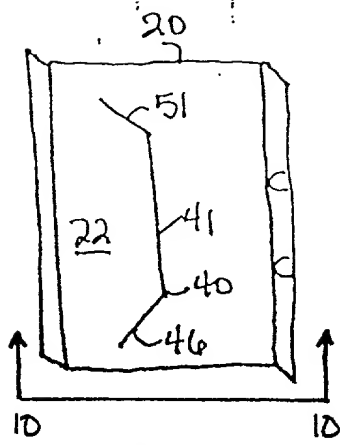


Fig 7

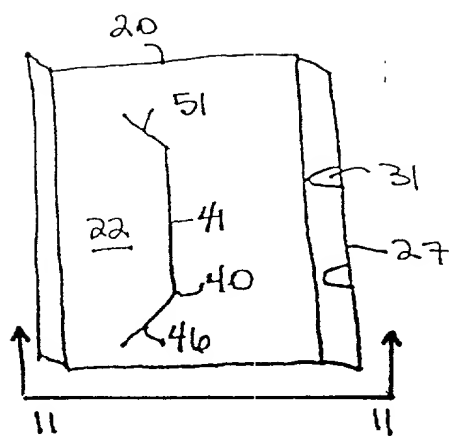


Fig 8

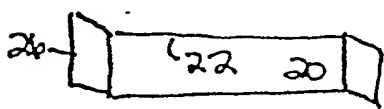


Fig 9

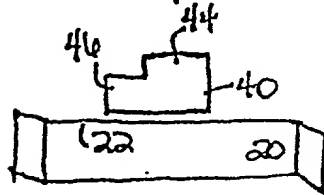


Fig 10

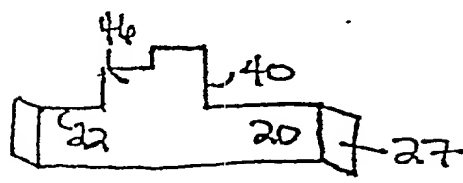


Fig 11

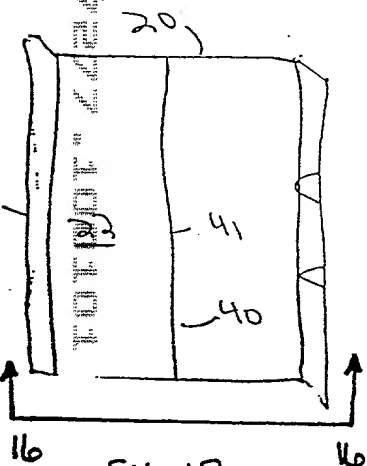


Fig 13

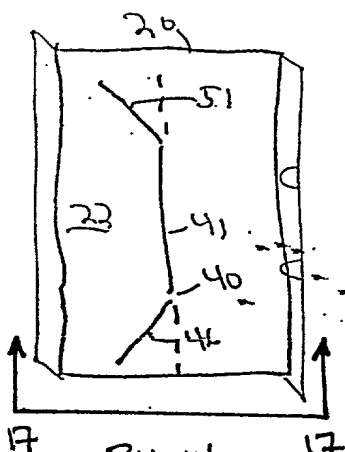


Fig 14

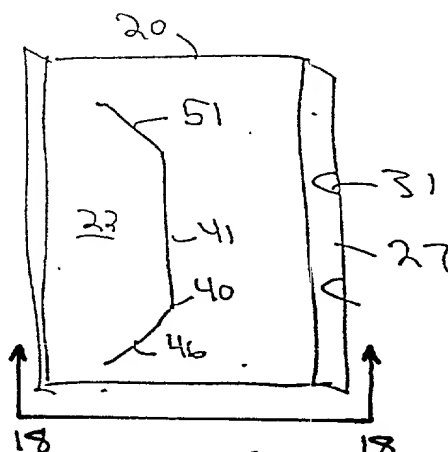


Fig 15

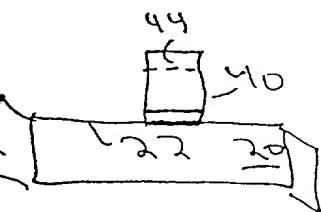


Fig 16

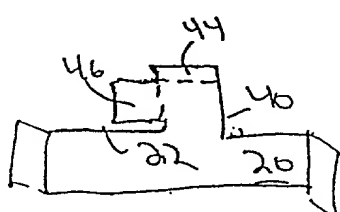


Fig 17

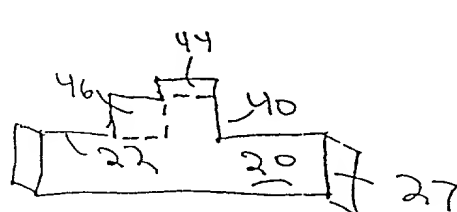


Fig 18

200 2 PIECE SHOE: SEPARATE PAD & BAR



201

FORM BENDS IN BAR



202

TREAT BAR AND PAD SEPARATELY



203

WELD BAR TO PAD



204

ATTACH DRIVE LINK TO PAD

FIG 12

100
INTEGRAL

SHOE WITH PAD AND BAR



101

SHEAR END OF BAR FROM PAD



102

FORM BEDD AT SHEARED EN



103

WELD SHEARED BENT END TO PAD



104

TREAT SHOE



105

ATTACH DRIVE LINK TO PAD

FIG 19

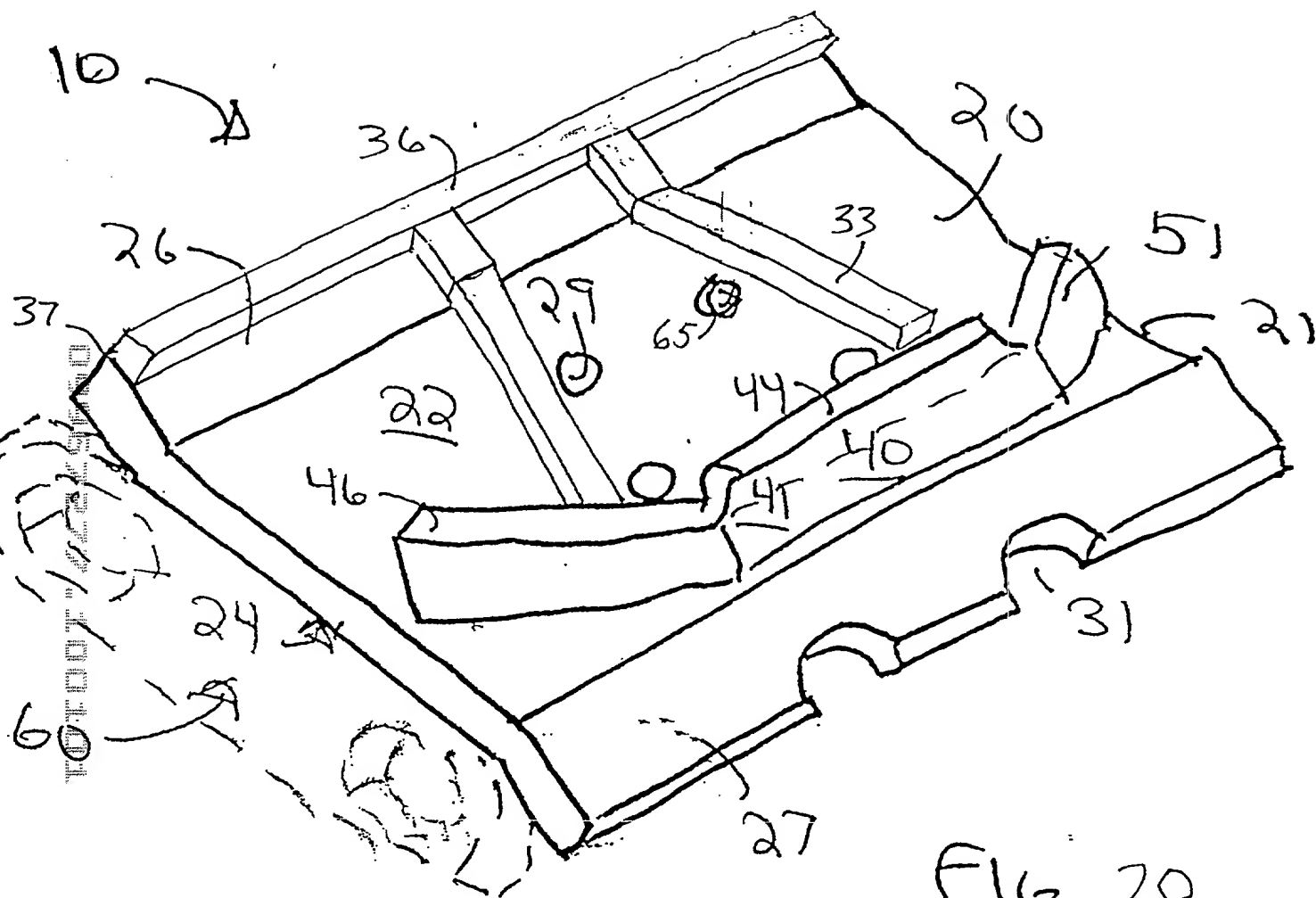


FIG 20